

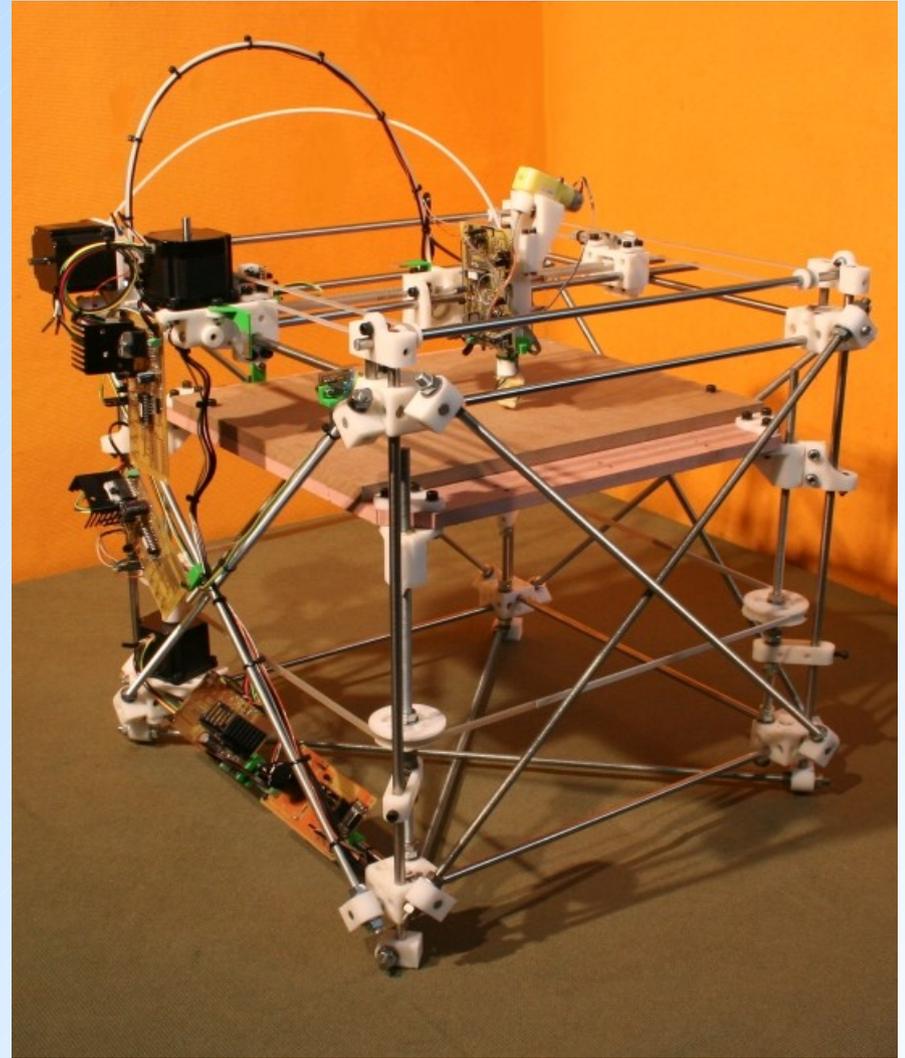
The Replicators Are Coming!

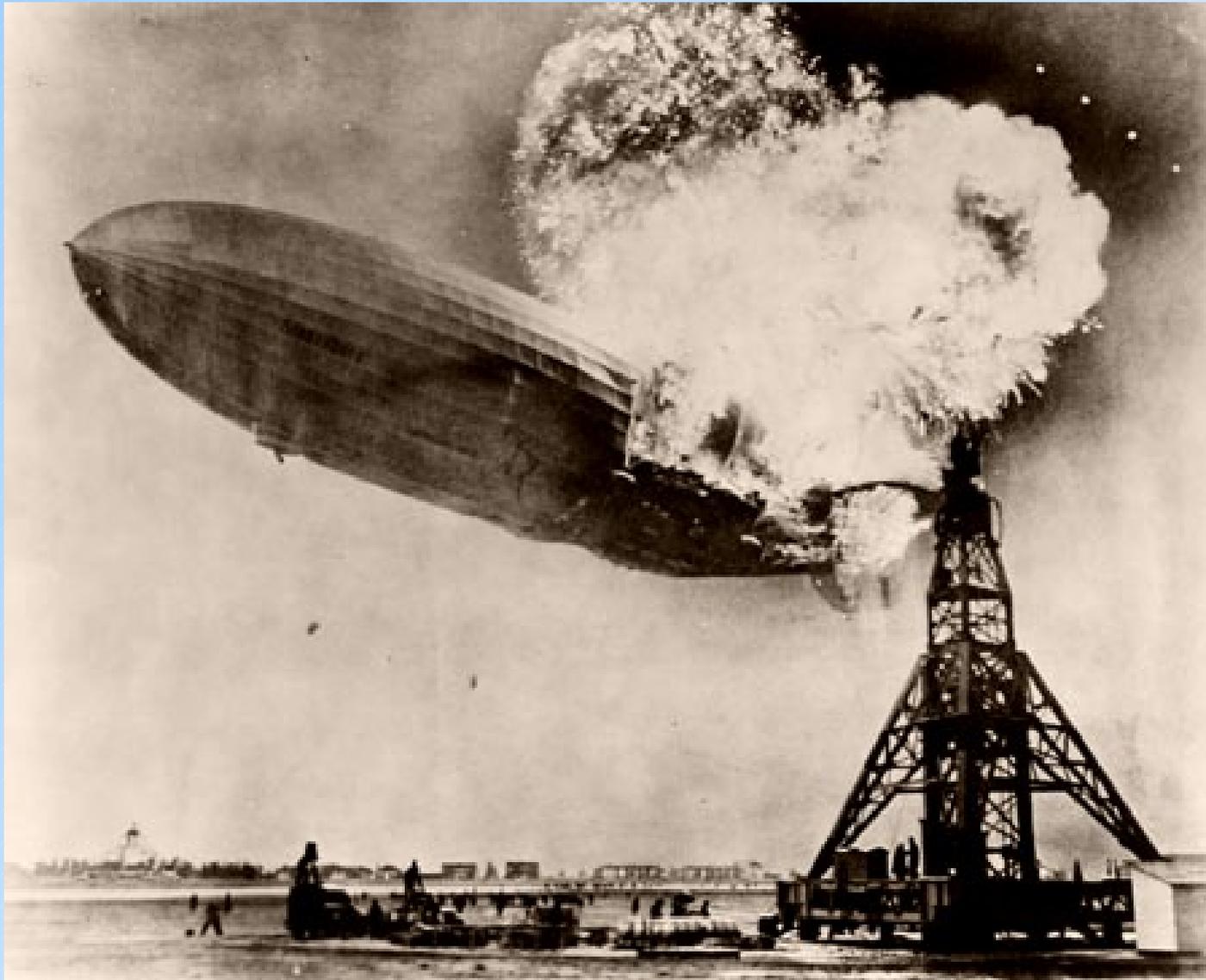
by Vik Olliver

catalyst 
IT LIMITED

**Presenting:
The RepRap Project
University of Bath**

<http://reprap.org>





Hardware sucks.

Why Hardware Sucks



Why Hardware Sucks

- ◆ It's mass-produced for "average" users.
- ◆ Its primary purpose is to turn profit ...
- ◆ ... or act as a vehicle to sell more stuff.
- ◆ You can't really change it.
- ◆ Increasingly, you can't fix it either.

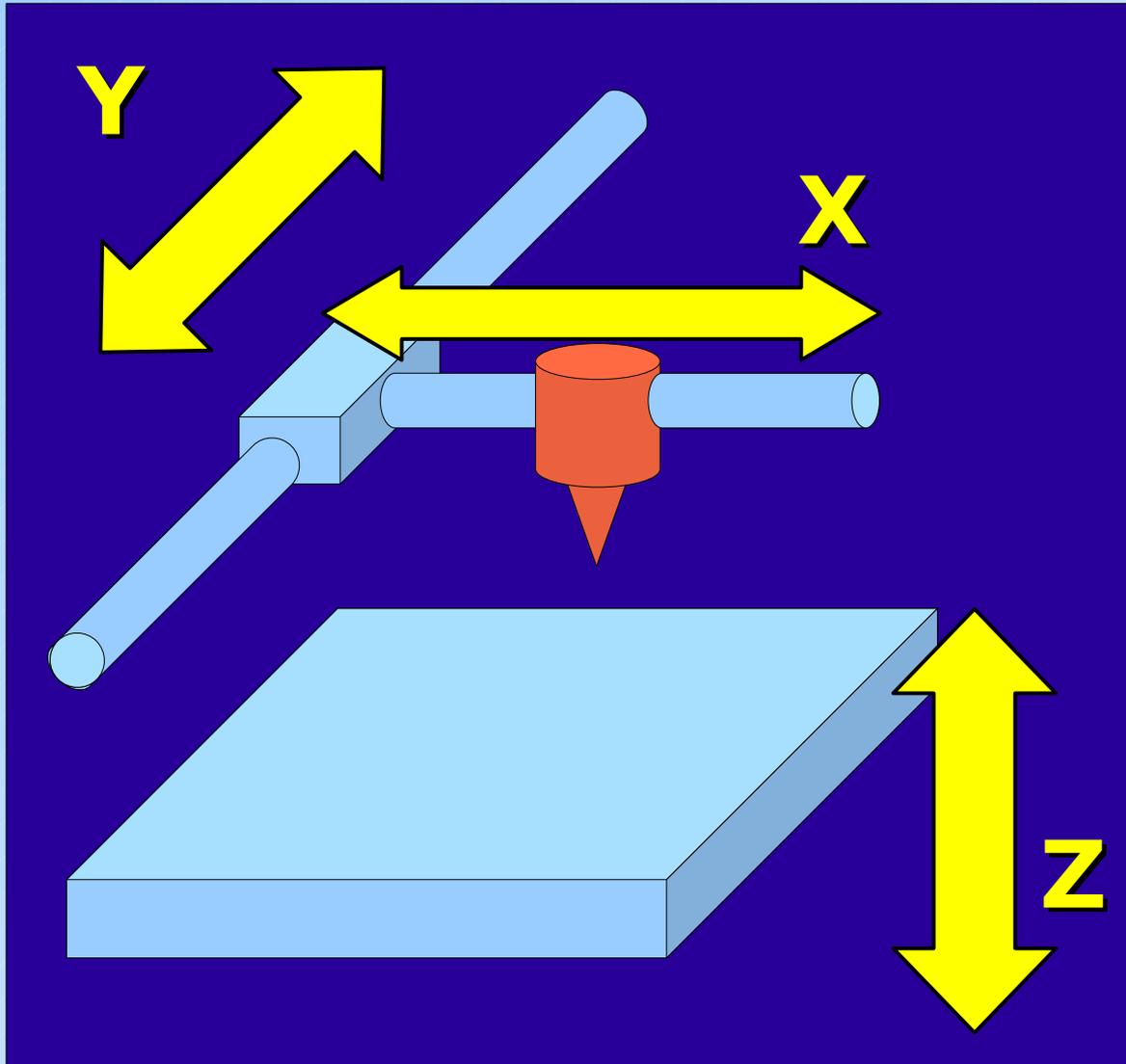
If only hardware was like Open Source.

So we thought up



- ◆ A machine that makes utilitarian things
- ◆ Uses readily obtainable parts & materials
- ◆ It can build electronics
- ◆ Builds its own unique components
- ◆ Controlled by a domestic PC

Our Solution – 3D Cartesian Robot



Linear axes

*Armed with
extrusion tools*

*Builds things in
layers*

Self-fabricating

Making The First RepRap

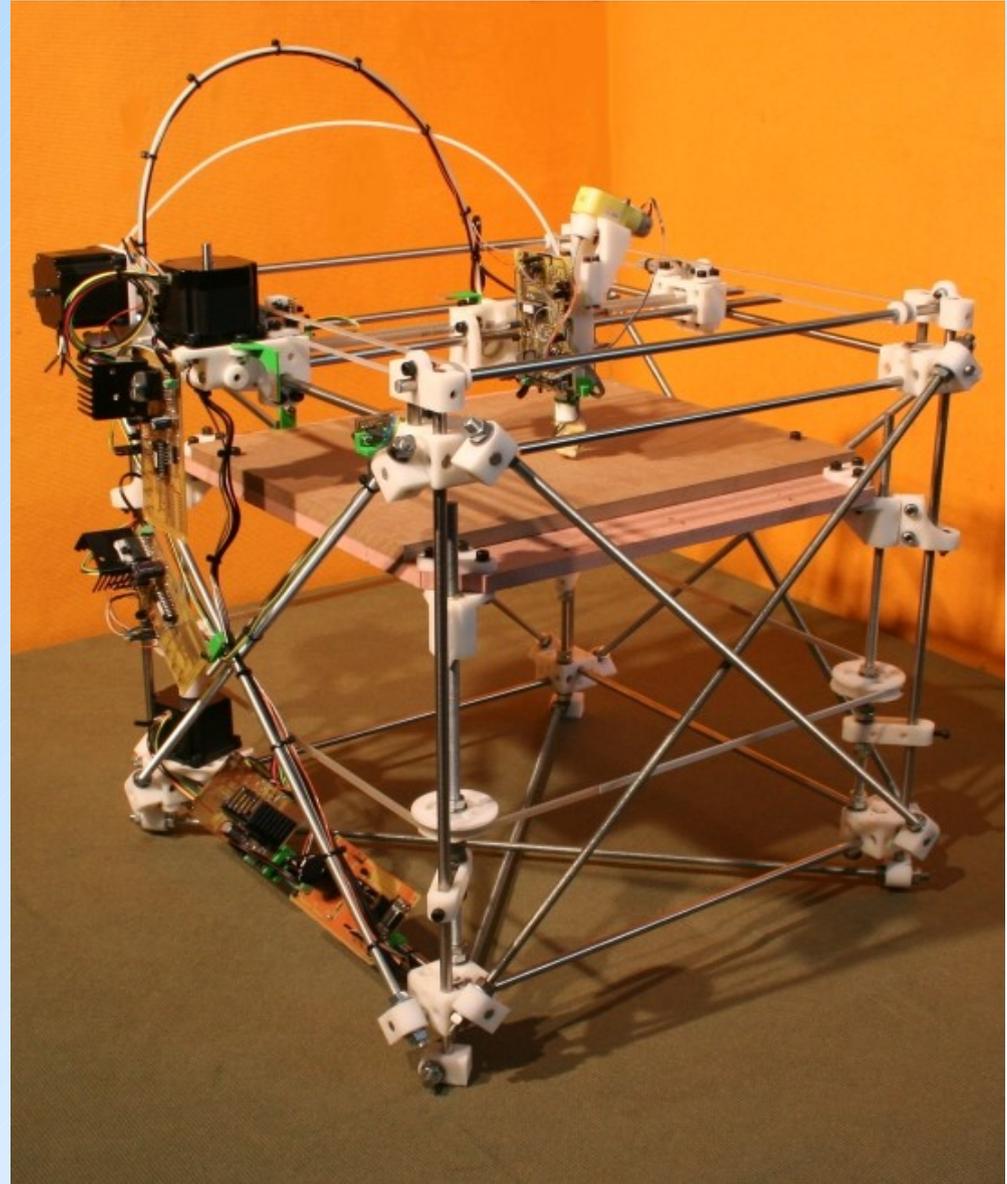
Initial timescale and expense are immaterial

- you only need to build one.

Subsequent growth is exponential.

The First “Darwin”

*Adrian & Ed,
University of
Bath*

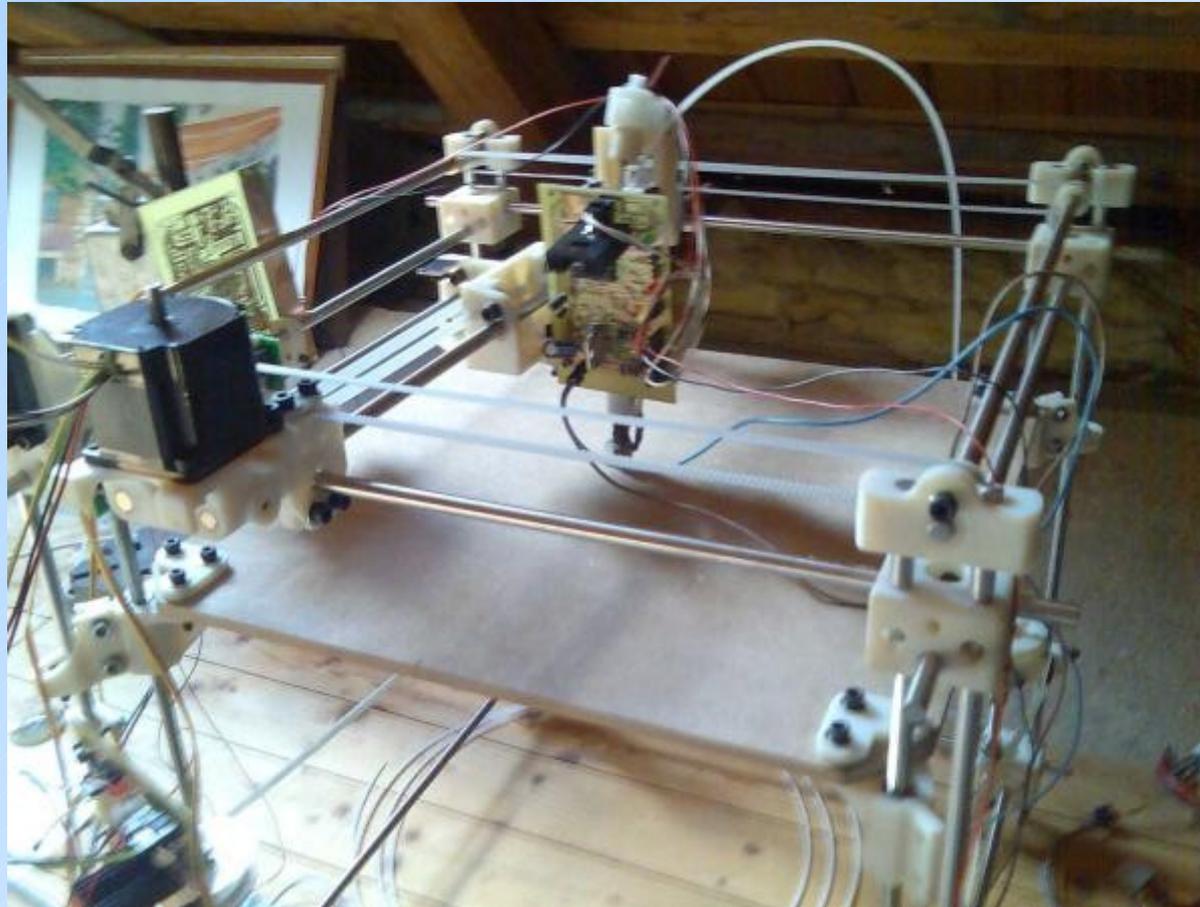


... And Then There Were Two



Vik

... And Now There Are Three



Andreas Unterluggauer reprap.nomatic.org

... And then four, and increasing.



Toby Borland's – lasercut from plywood

Assume One Works

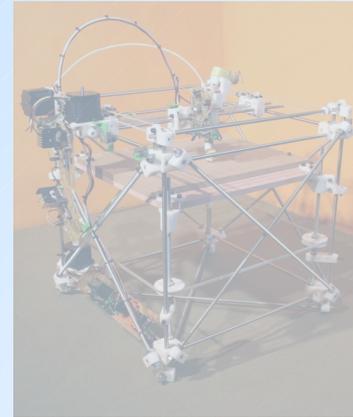
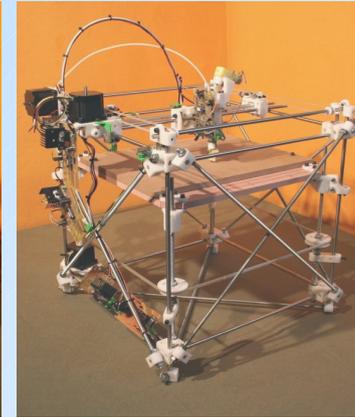
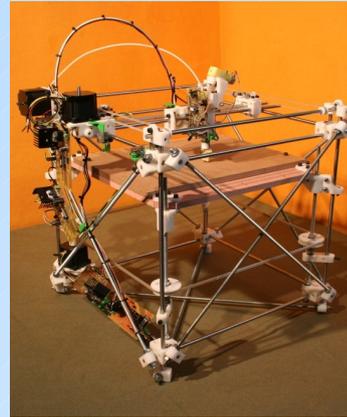
Now the three are:

1.The Original

2.The Copy

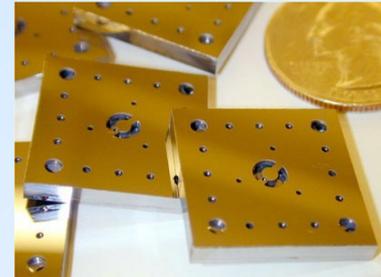
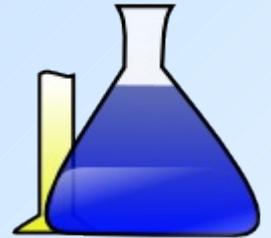
**3. The one that proves the copy
can replicate.**

**Subsequent costs are raw materials &
power.**

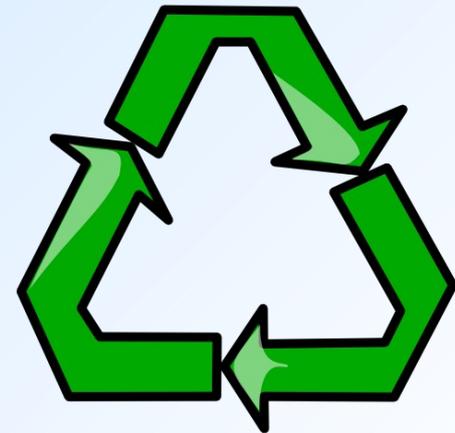


The Post-RepRap Revolution

- RepRap makes mini-factories
- RepRap makes power generators
- RepRap mini-factories make raw materials



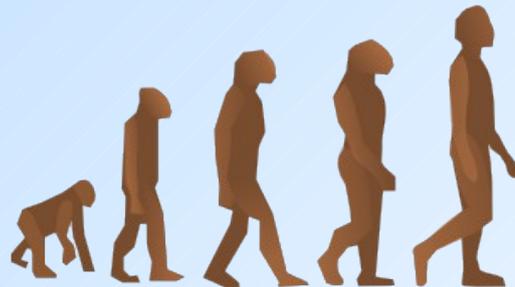
RepRap now needs to make a
recycler...



So RepRaps Will:

- ◆ ***Breed like rabbits.***
- ◆ ***Be modified by users.***
- ◆ ***Accumulate good designs.***
- ◆ ***Lose undesirable features.***

In short, they will evolve.



Why Get A RepRap?

Because they're so damn cool.

Why Get A RepRap?

You can make things that are otherwise unobtainable.

Out of stock

Obsolete.

CENSORED

US Deliveries only.

Just
\$25,000+GST!

**“New Zealand?
You want the
Sydney office.”**

What Will People Make?

Someone will RepRap RepRaps and sell them on Ebay.

*We don't dictate, the users decide.
So we can't tell, but historically ...*

Three Things People Will Make With RepRaps



1. Weapons

Three Things People Will Make With RepRaps



2. Sex Toys

Three Things People Will Make With RepRaps



3. Drug Paraphernalia

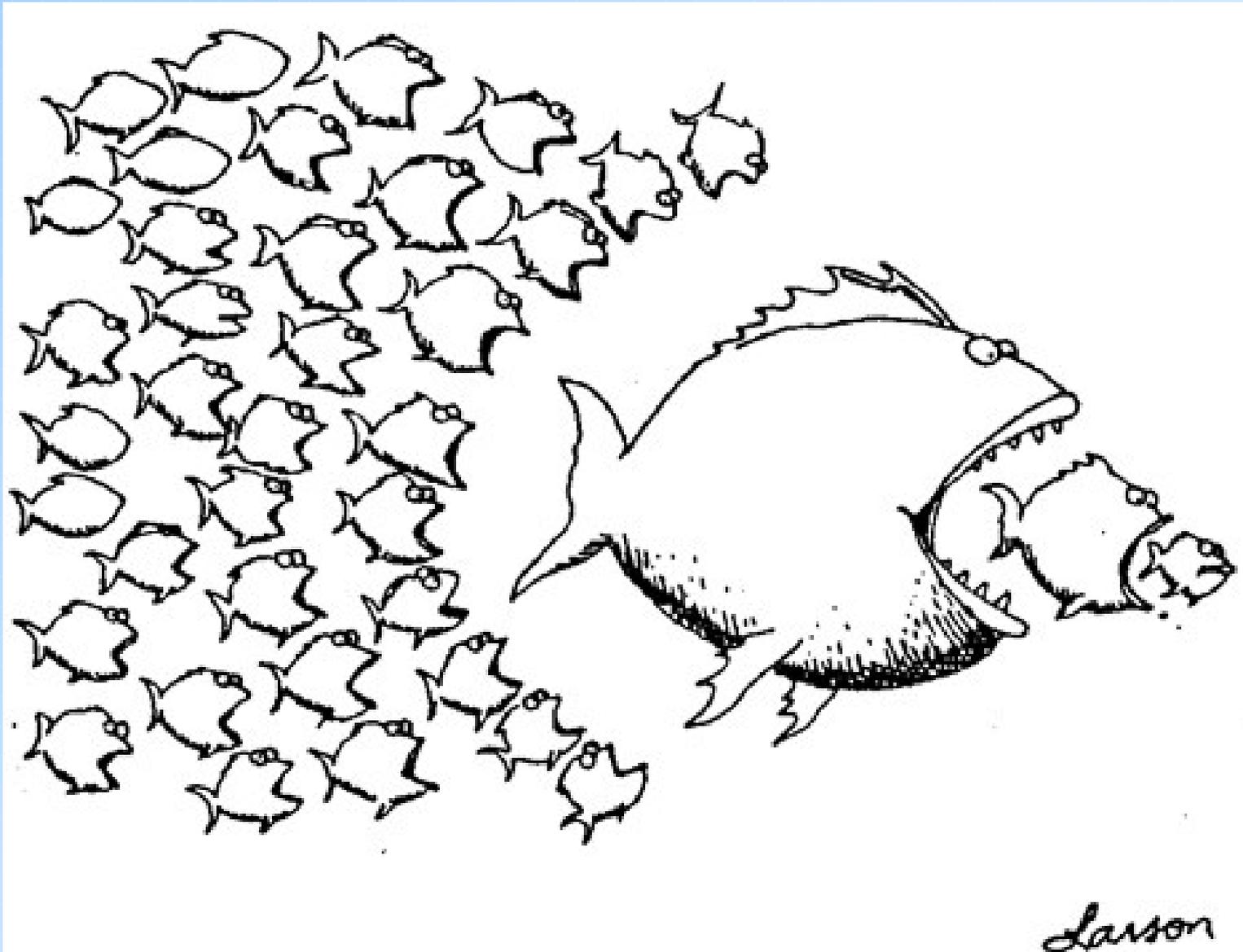
What Do We Hope They'll Do?

Make better RepRaps and tools
Bigger, cheaper, smaller, faster

Process more materials
Ceramics, wire, chocolate, concrete

Make it more appealing
Quieter, colours, cases, LOLcats...

How Will RepRaps Change The World?



How Will RepRaps Change The World?



RepRap is closer to the agricultural revolution than the industrial revolution.

How Will RepRaps Change Industry?

***Anyone can be a manufacturer,
customising to suit.***

***RepRaps reproduce exponentially,
so can beat any other process.***

***No need to wait for new plant to be
built and paid for - fast response.***

How Will RepRaps Change Society?



Banning hardware by law won't work anymore.

RepRap'd devices will work like users want them to – no DRM etc.

How Will RepRaps Change The Environment?

Things are made where they are needed, in the quantity required.

RepRap adapts to the use of locally produced materials.

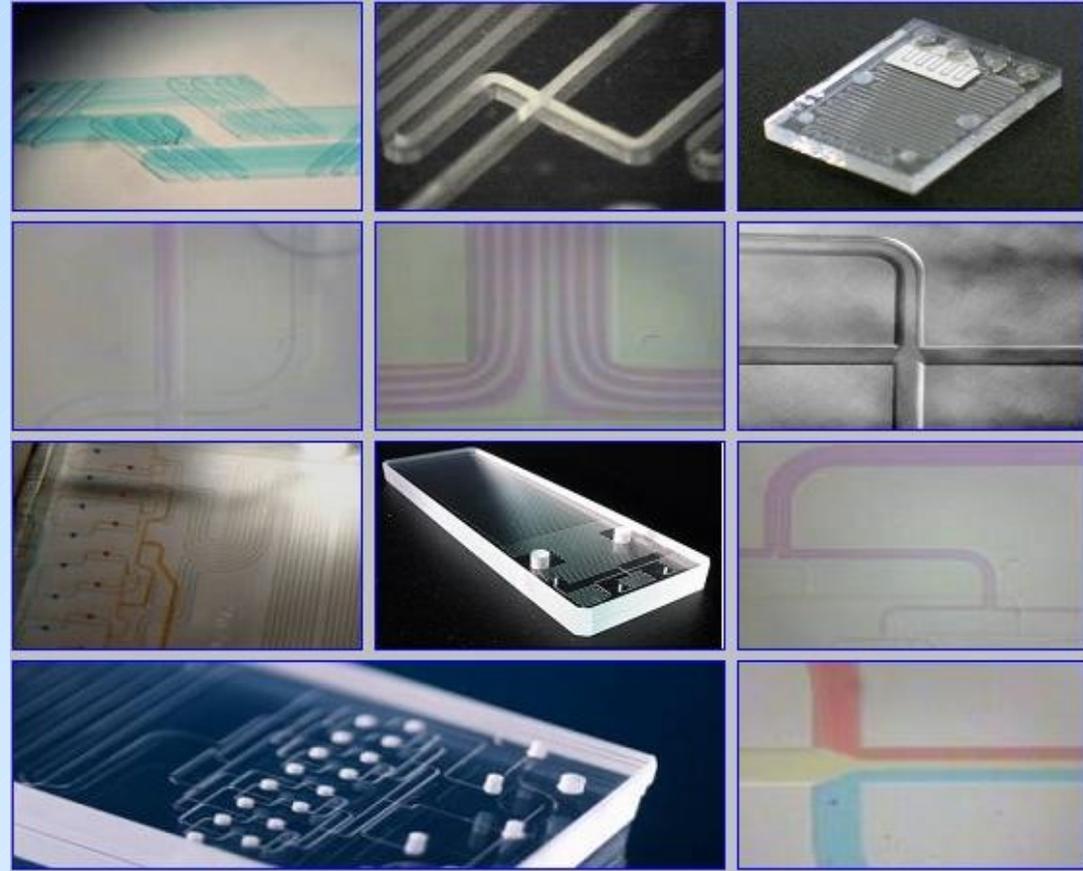
The PLA Bioplastic absorbs CO₂.

Built-in obsolescence can be left out.

How Will RepRaps Change Our Health?

RepRap can make synthesis labs for life-saving drugs at low cost.

RepRap is an ideal frame for low-cost automated testing systems.



Look out for “early adopters”

How Will RepRaps Change The World?

Education:

Use RepRap technology to teach scientific and engineering skills.

Wealth:

If you can make anything, what's money for? Paying taxes on what?

How Far Have We Got?

2005 Mar – Project announced

2005 Apr – Meccano prototype

2005 Nov – Mk 2 Extruder works

2006 Jan – Prototype debut at LCA

2006 May – First recognisable output

2006 Sep – First self-made part

2007 Jan – First shotglass

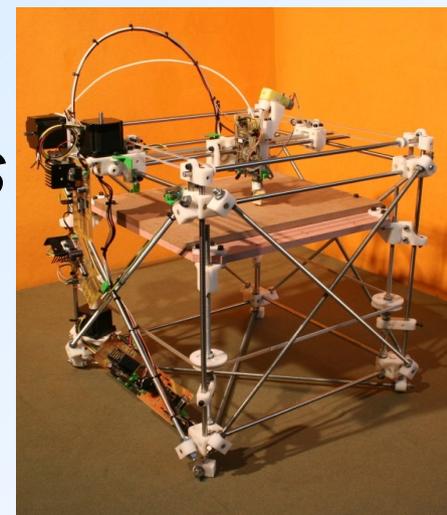
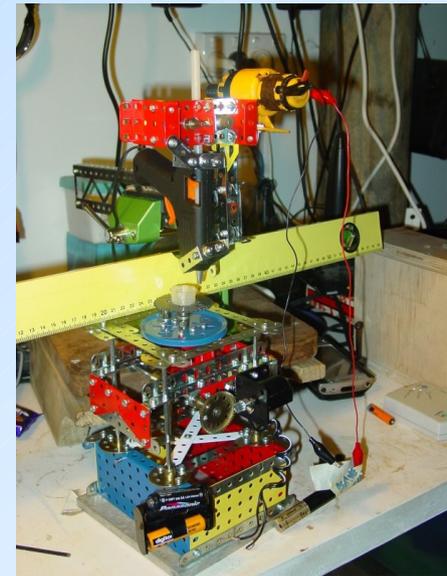
2007 Feb – Paste extruder works

2007 Mar - Extruded extruder extrudes

2007 May – First Darwin

2007 Sep – Second Darwin

2008 ??? - Second generation Darwin



Equivalent Timeline

RepRap, from conception to functional V1.0 took about 3 years.

Linux, from

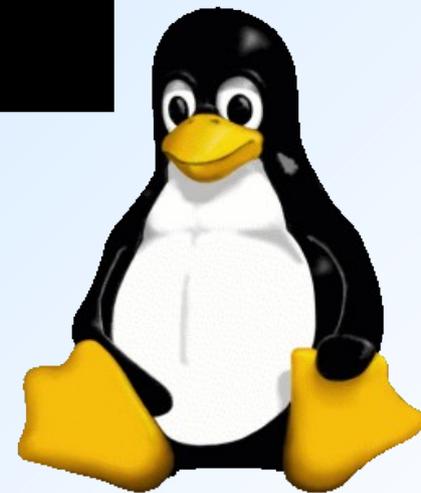
Hello everybody out there using minix -

I'm doing a (free) operating system (just a hobby, won't be big and professional like gnu) for 386(486) AT clones. -

Linus

to V1.0 took about 3 years.

How did we achieve this?



We Cheated – The Practical Solution

RepRap needs developers, but has produced little hardware.

We're still early on in the exponential curve.



So we made moulds.

We Cheated – The Practical Solution

***With Lego,
plasticine***

***... and a bit of
silicone
moulding resin.***



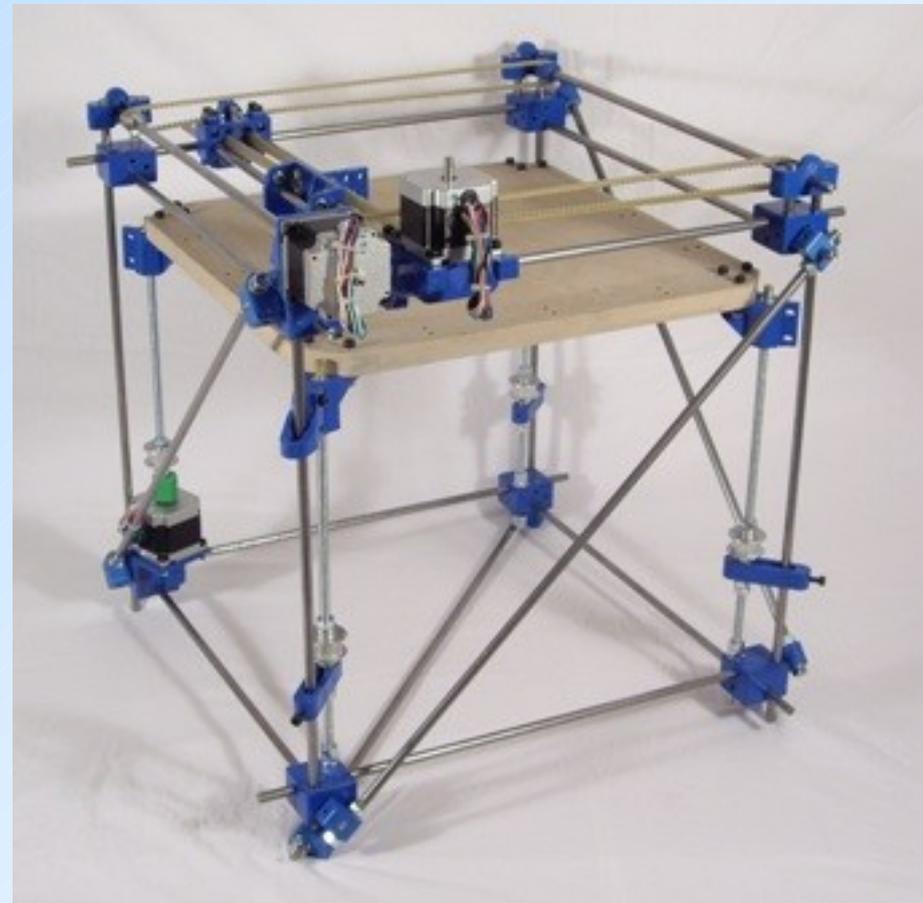
Support

***RepRap Research Foundation (RRRF)
created to supply researchers with bits:***

<http://rrrf.org>

Parts list generator:

<http://parts.reprap.org/>

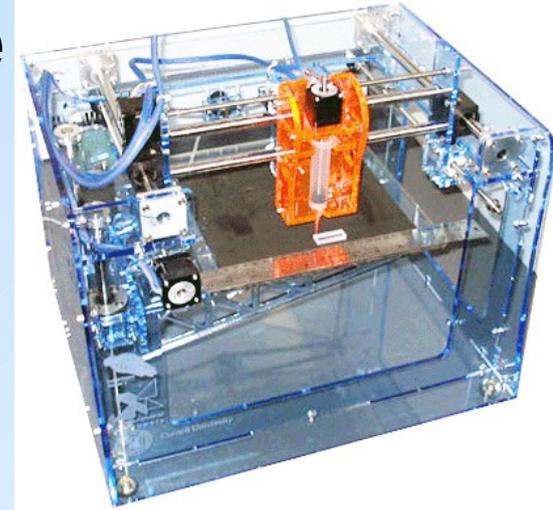


Collaboration

We're collaborating with Fab@Home

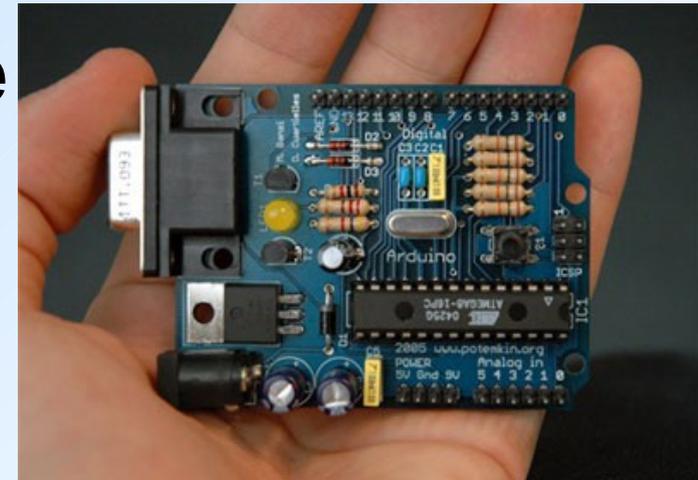
- ◆ *Exchange of extruder designs.*
- ◆ *Results on material extrusion.*
- ◆ *File formats.*
- ◆ *Fabbing electrical components.*

<http://fabathome.org>



We are developing drivers to use
Make's Atmega168 *Arduino*
processor boards:

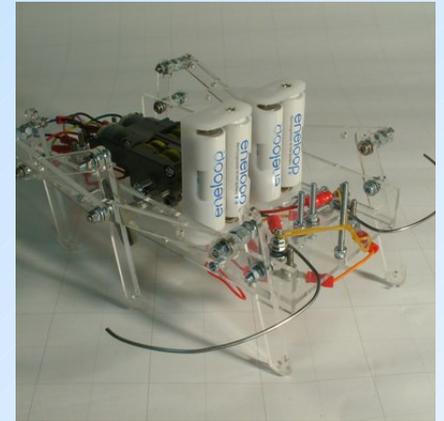
<http://www.arduino.cc/>



Collaboration

Ponoko in Wellington, NZ
Currently developing a lasercut kit
of RepRap components
<http://ponoko.com/>

Ponoko



YOU

This device is meant to evolve and
you good people are an integral
part of the process. Enjoy.



Project website:

<http://reprap.org>